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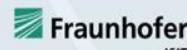
# A Laser Scanner Chip Set for Accurate Perception Systems

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# Outline

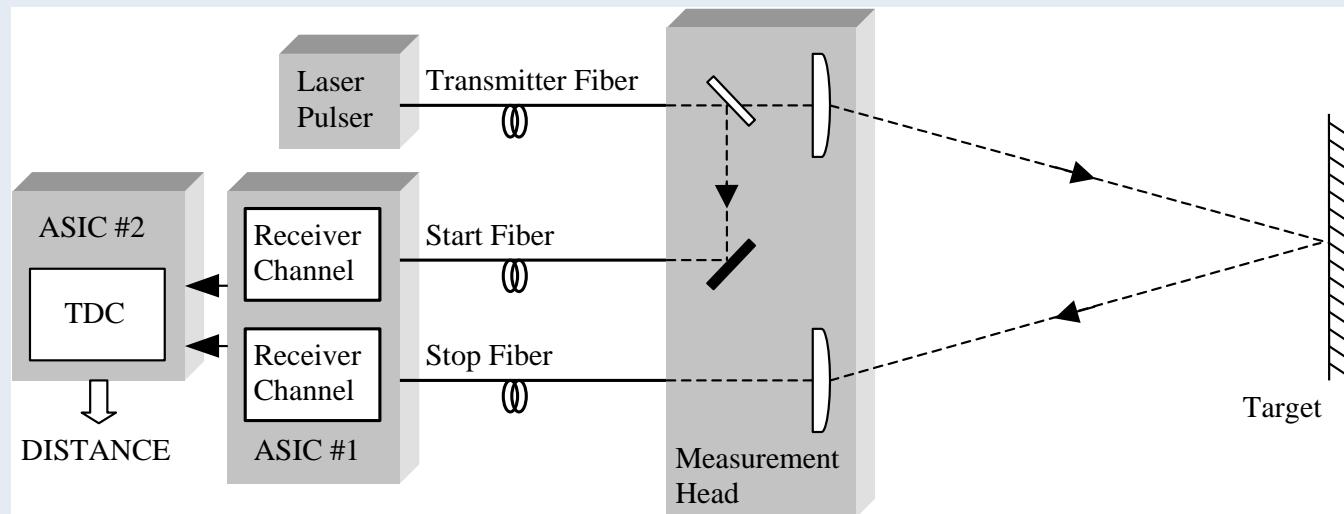
- Introduction to pulsed TOF laser ranging
- Error sources
- Integrated optical receiver
- Integrated time-to-digital converter

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# Concept of pulsed time-of-flight laser radar

- transit time of a short pulse is measured



$$\Delta R = c \cdot \frac{\Delta t}{2}$$



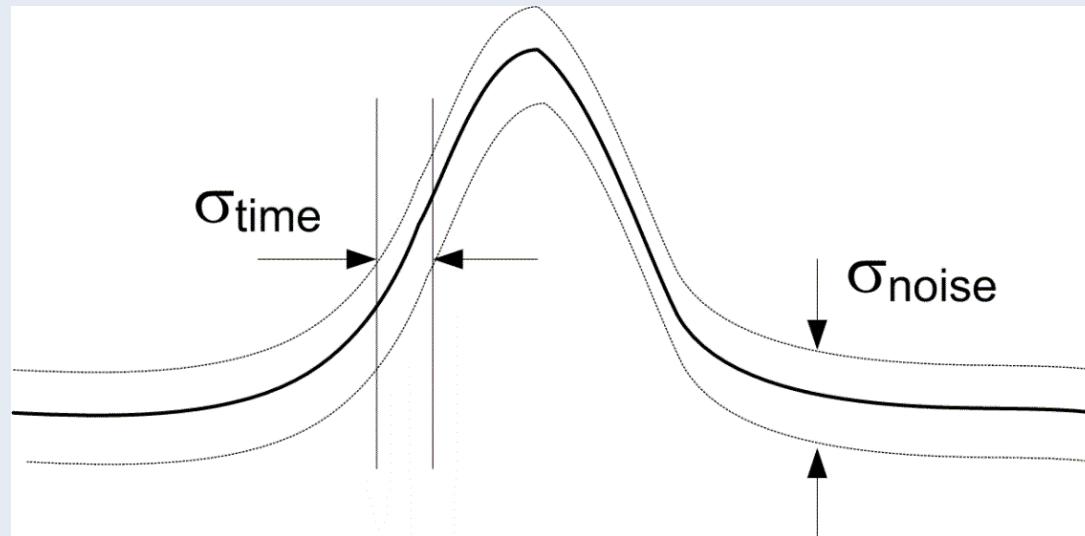
# Pulsed TOF laser radar blocks

- laser diode transmitter
  - 10-100W peak power
  - ~3ns pulse length, limited by the driver
  - pulsing rate <50 kHz
- optical receiver, REC
  - input "weak optical pulse echo"
  - output "accurate logic level timing pulse"
- time-to-digital converter, TDC
  - measures start – stop1 (stop2,...) time intervals



# Error sources (1)

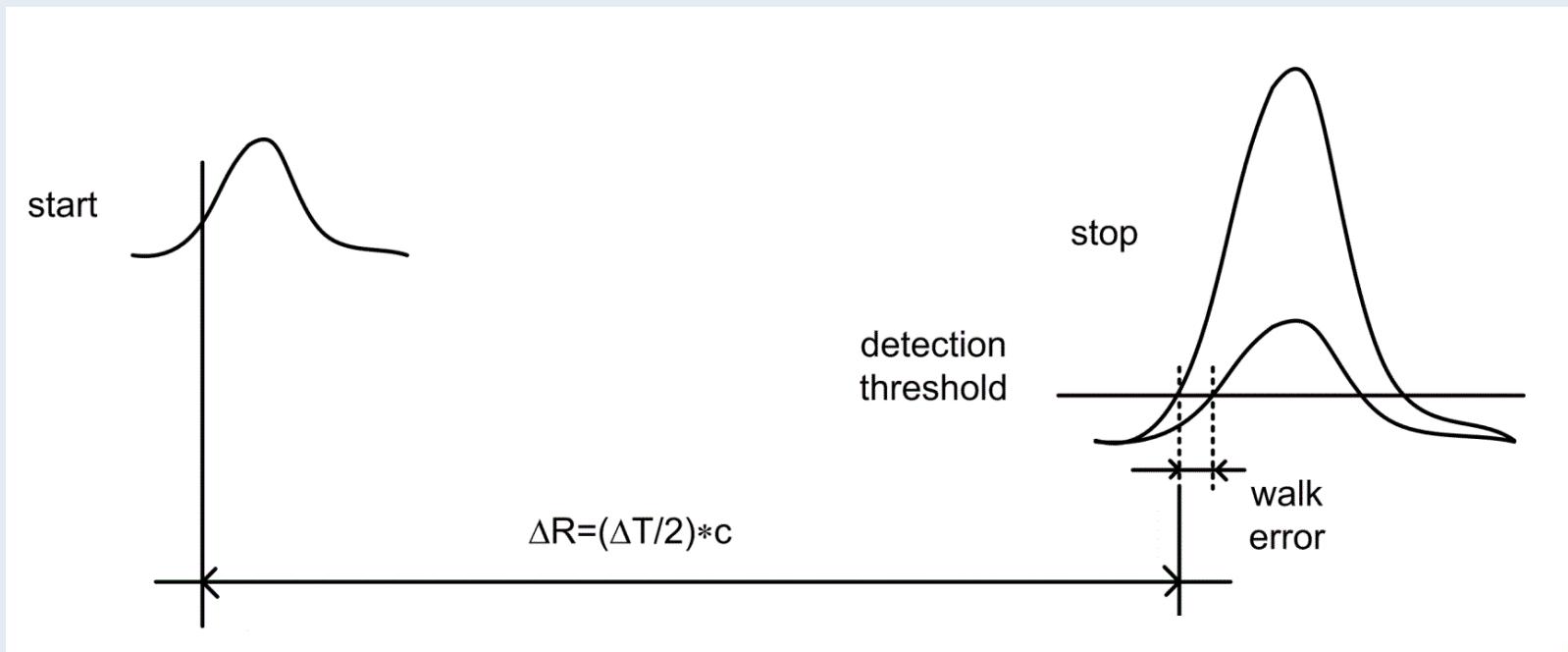
- random error due to noise → jitter



$$\sigma_{time} = \frac{\sigma_{noise}}{\partial v / \partial t} \approx \frac{\sigma_n}{v_p / t_{rise}} \cong \frac{t_{rise}}{SNR} \cong \frac{1.5ns}{10} = 150ps \approx 3cm$$

## Error sources (2)

- systematic error, **timing walk**
  - amplitude range <1:100 000, walk  $\sim 2\text{ns} \approx 30\text{cm}$



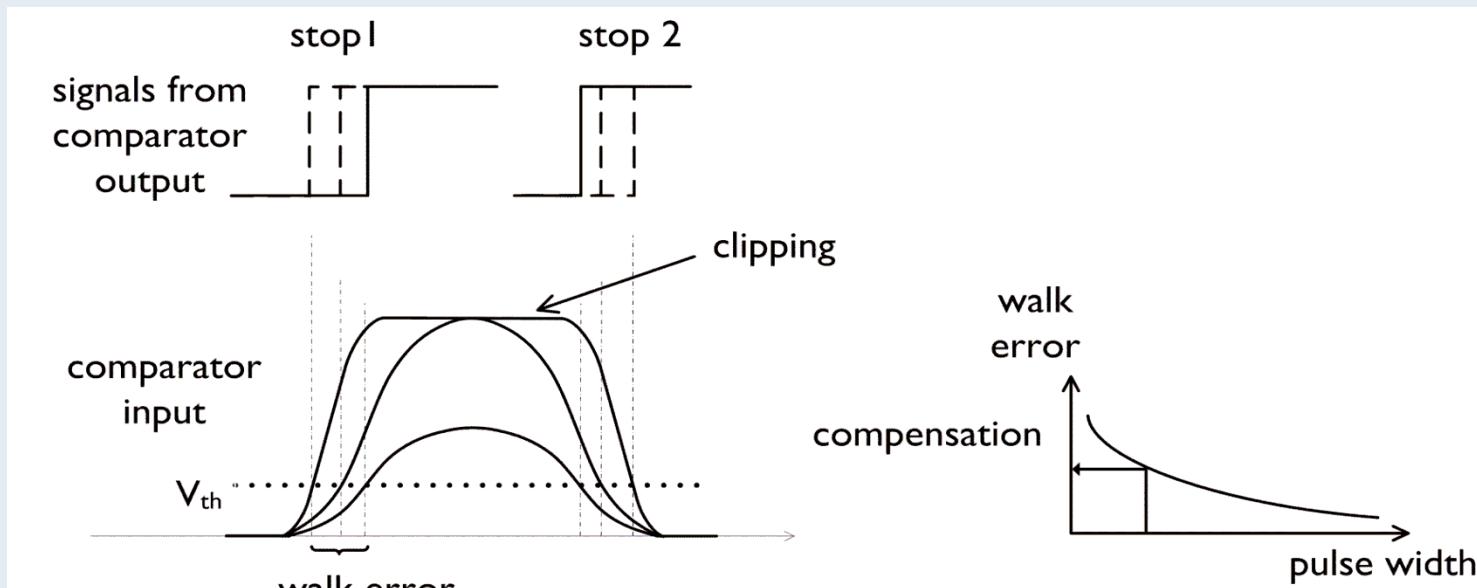
# More performance

- Cm- or mm-level measurement precision with pulsed laser TOF radar?
  - Averaging
    - Helps only with random error sources (noise)
    - Increases measurement time
  - Compensation
    - Other parameters can be measured in order to reveal and correct the amount of systematic error. Echo pulse amplitude, for example
    - More electronics

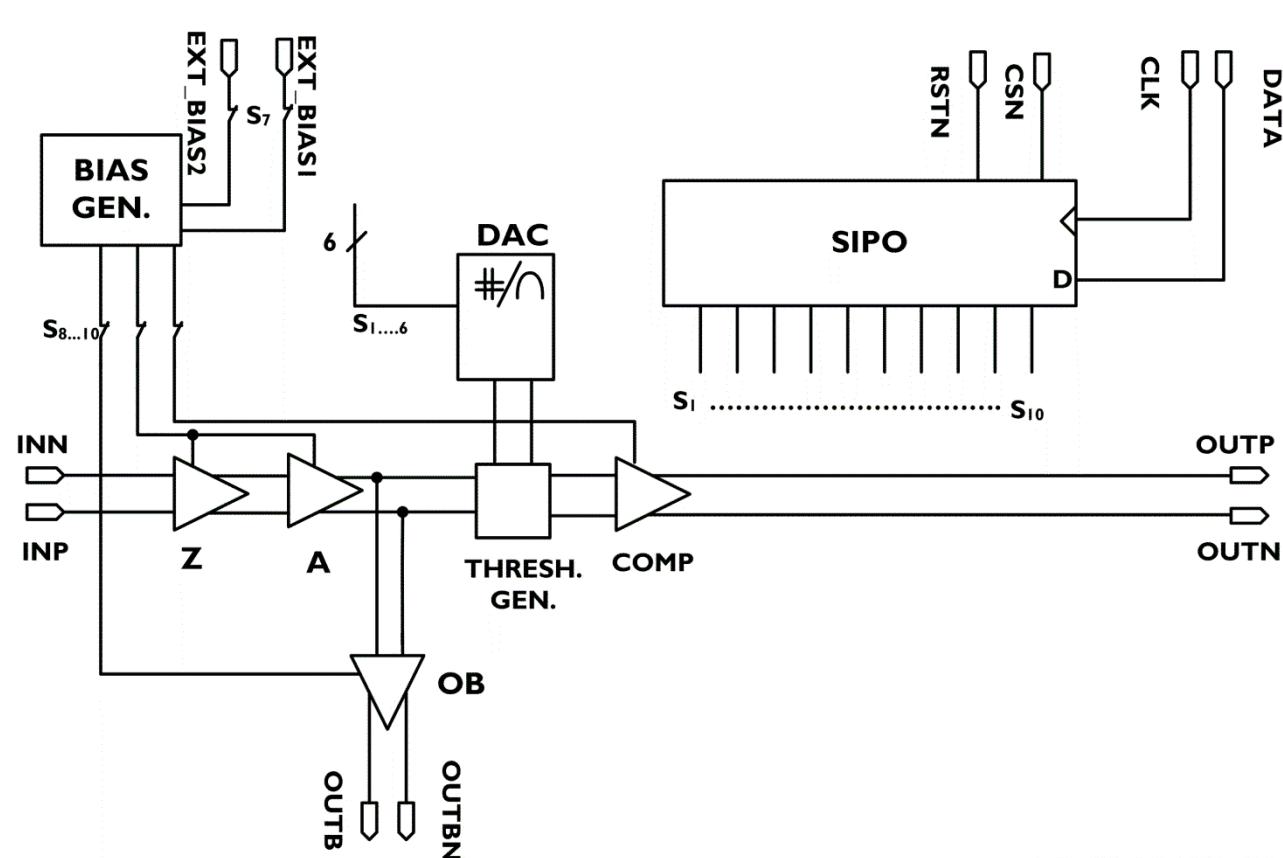


# New compensation method

- pulse width based walk error compensation
- in "time-domain", works also for "clipped signals"!!!

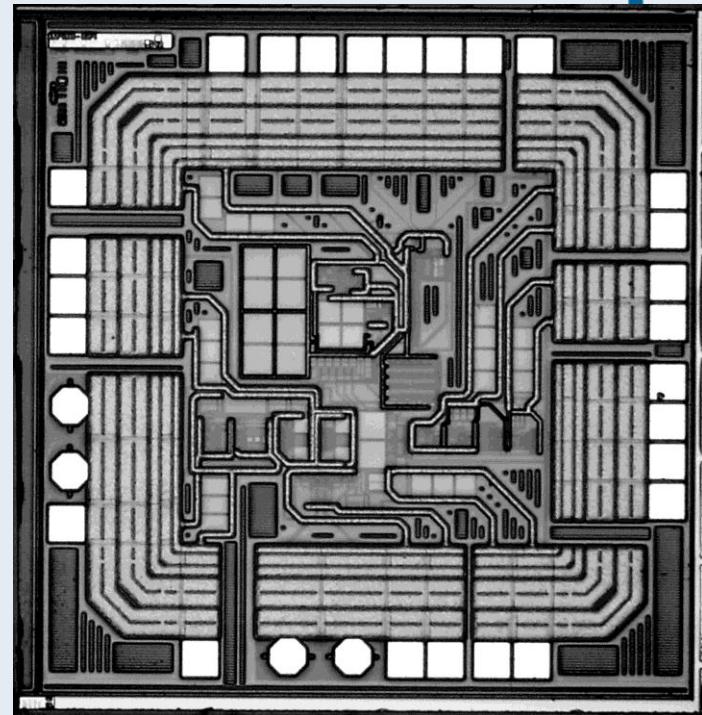


# Receiver block diagram

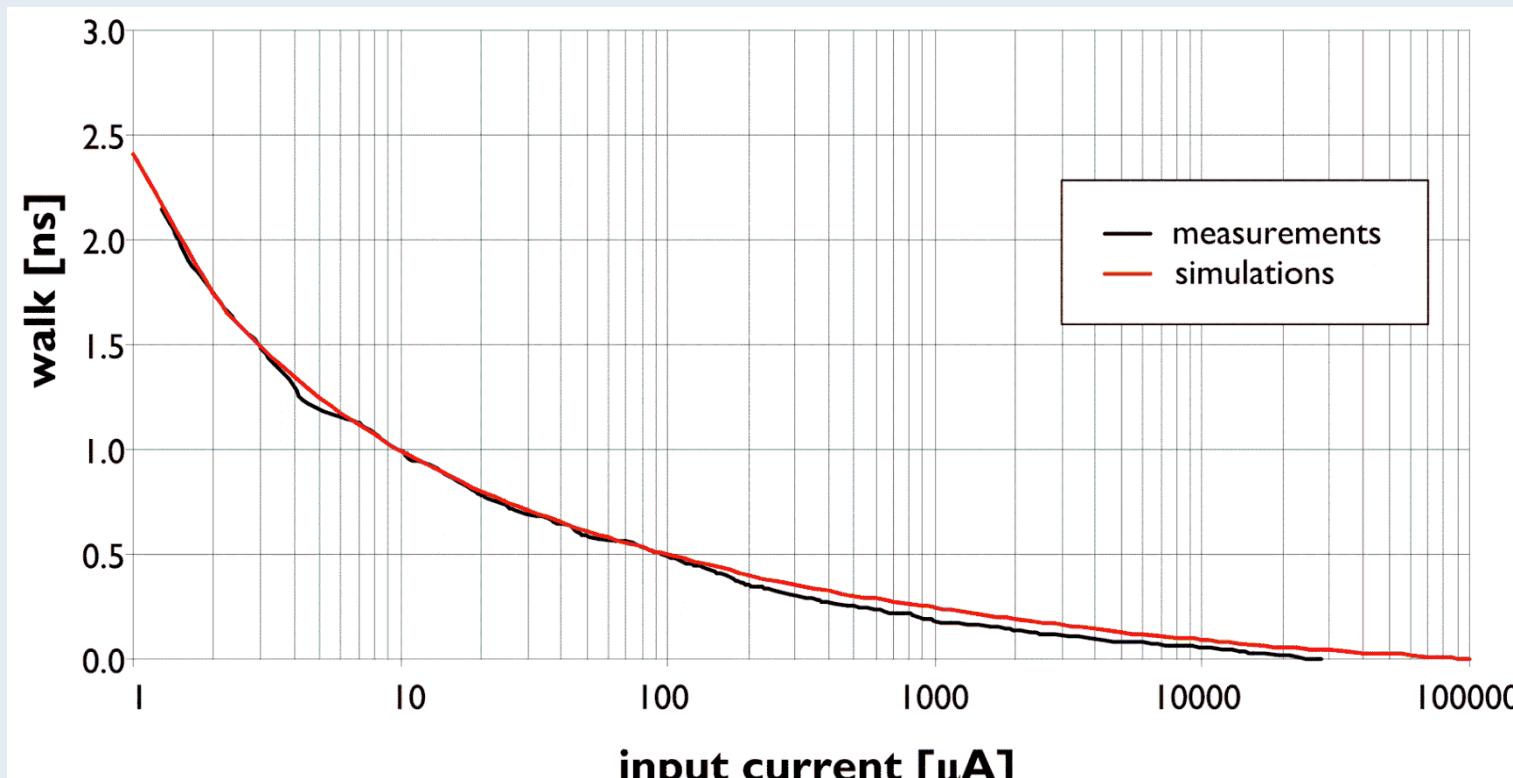


# Receiver realization

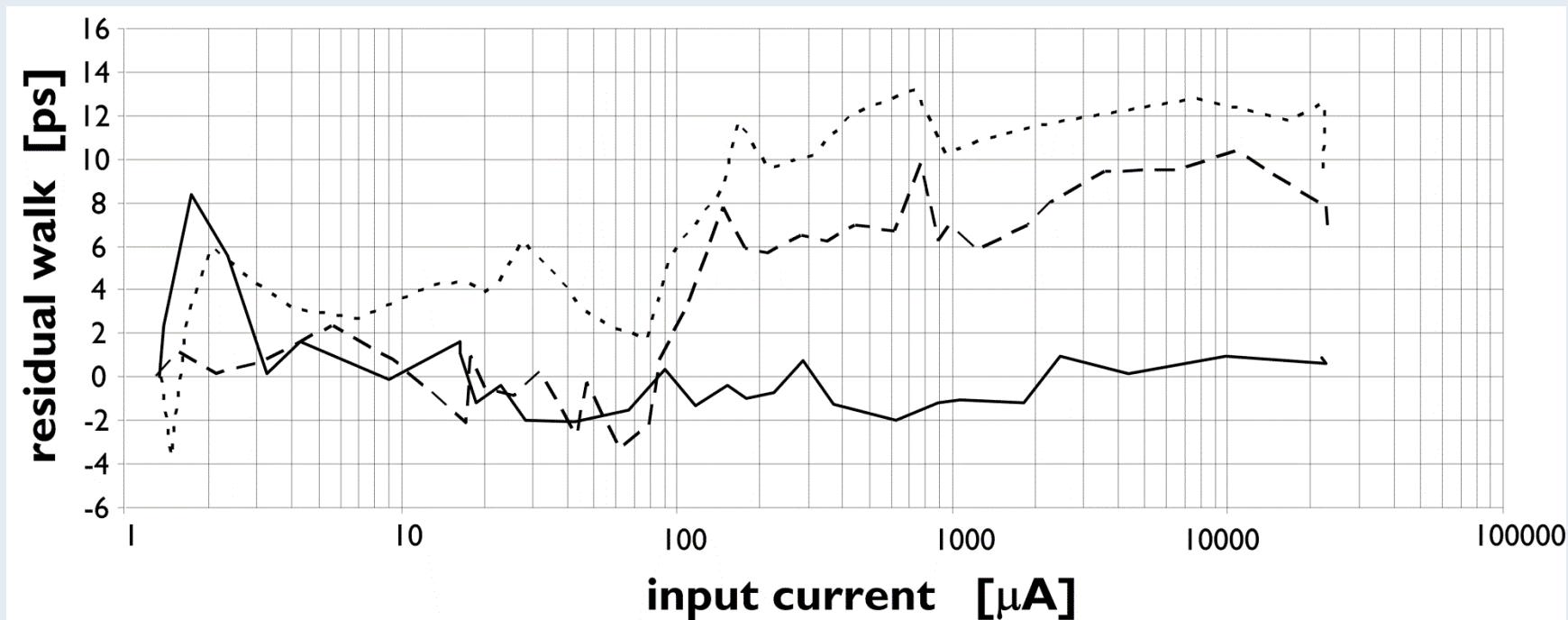
- 0.35  $\mu\text{m}$  SiGe BiCMOS
- chip size 1.6 mm x 1.6 mm
  
- BW  $\approx$  300MHz
- input noise  $\approx$  100nA<sub>rms</sub>
- eq. Z<sub>T</sub>  $\approx$  70k $\Omega$



# Timing walk without correction

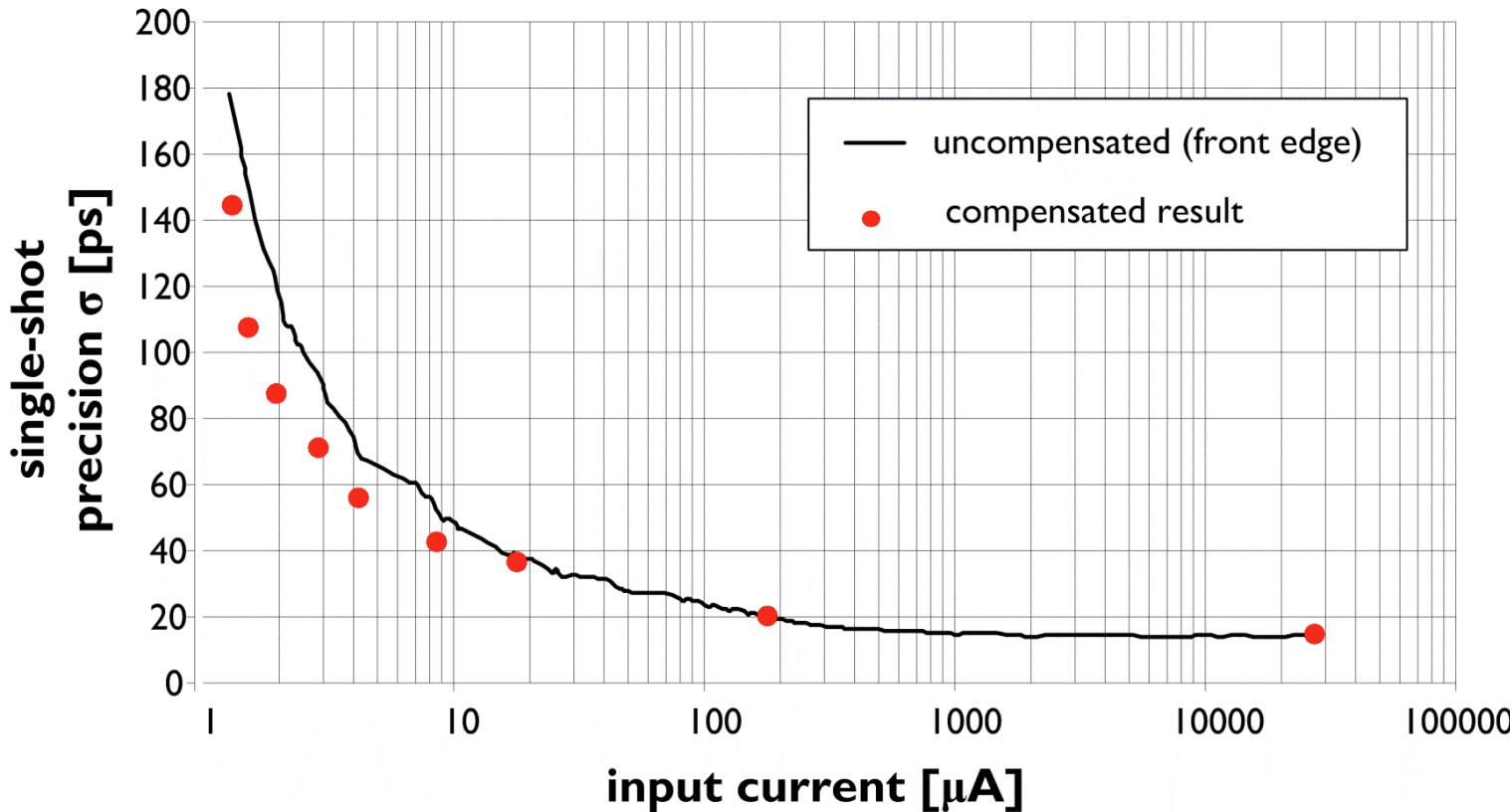


# Timing walk after "time - domain" compensation





# Single shot precision

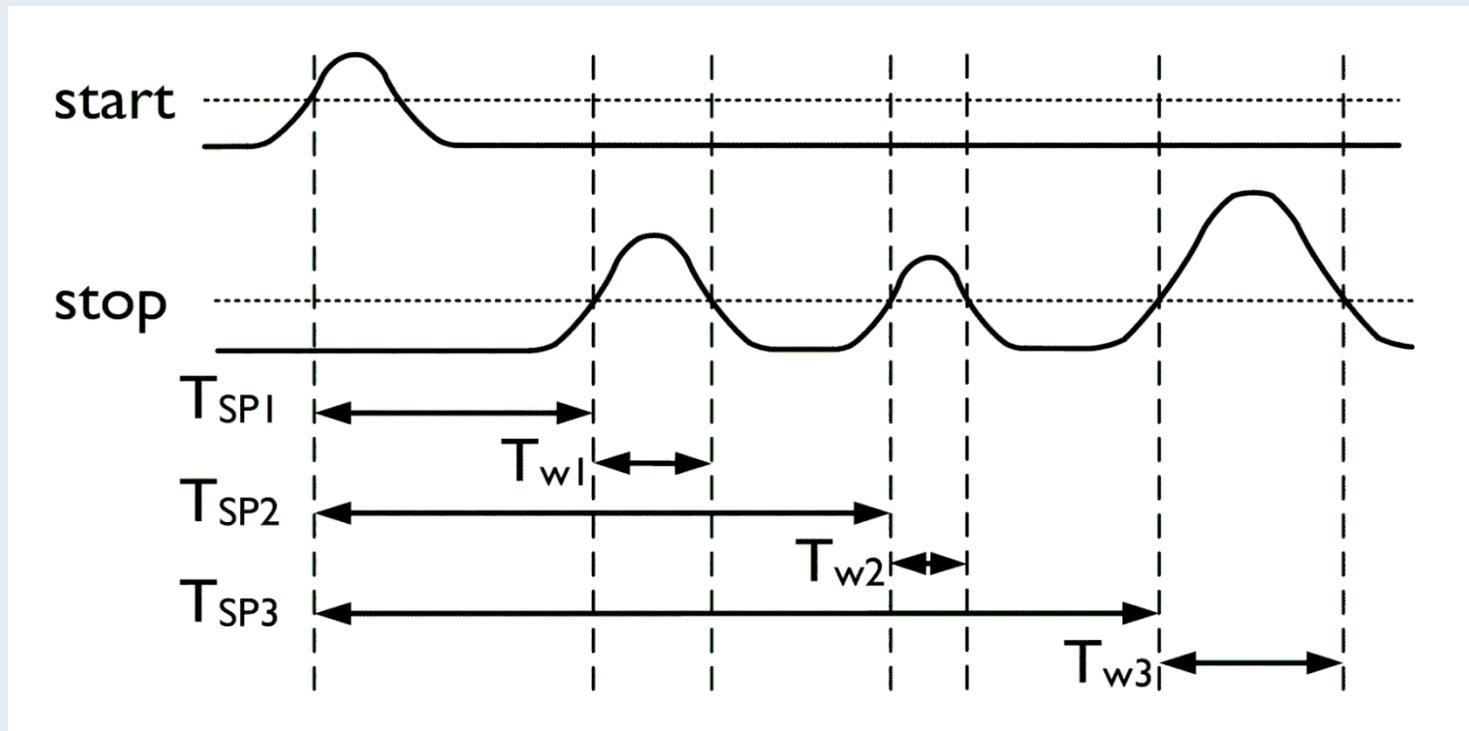


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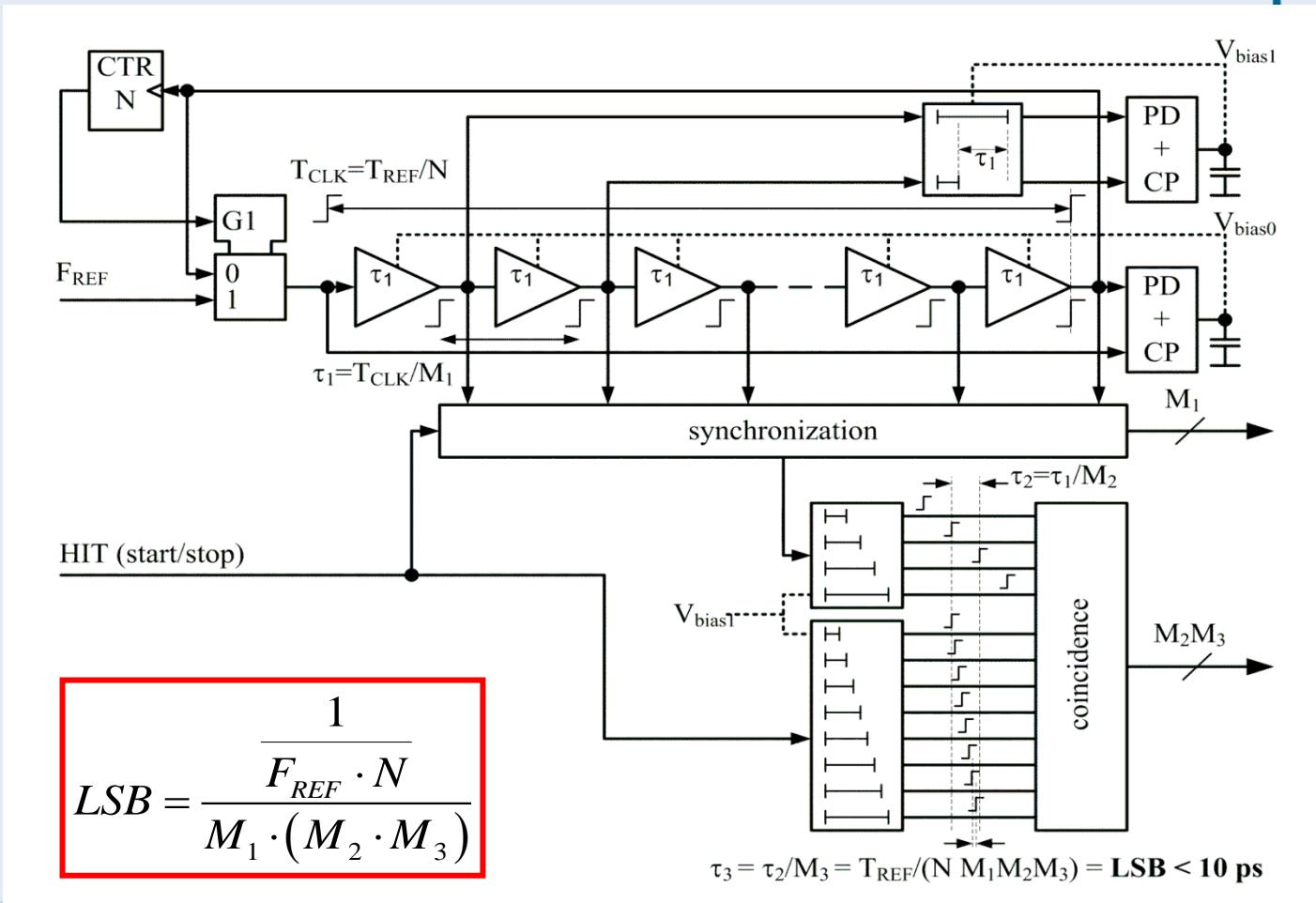


# TDC functionality

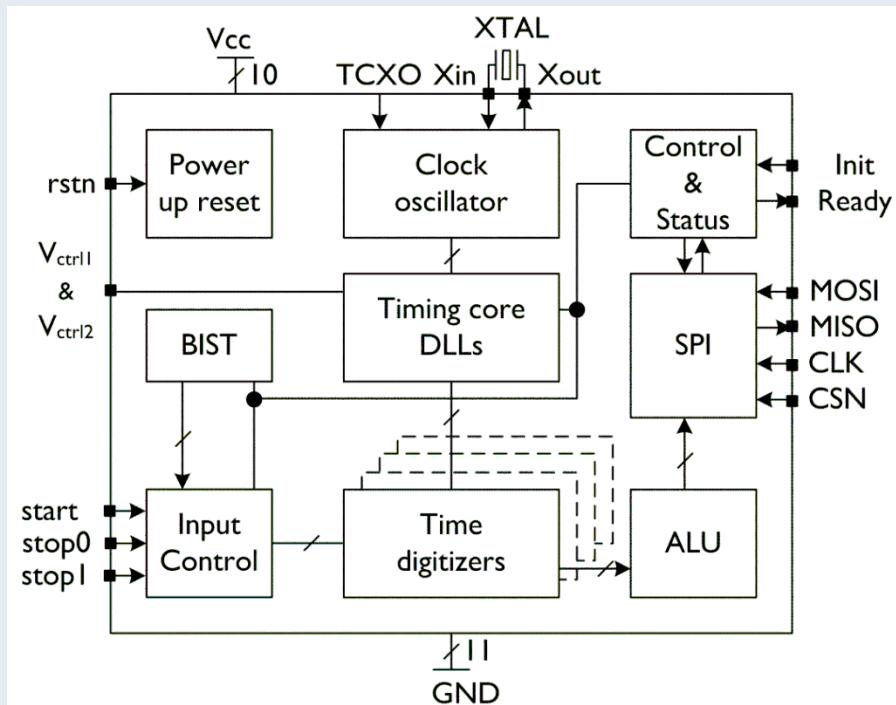
- 7-channel time-to-digital converter



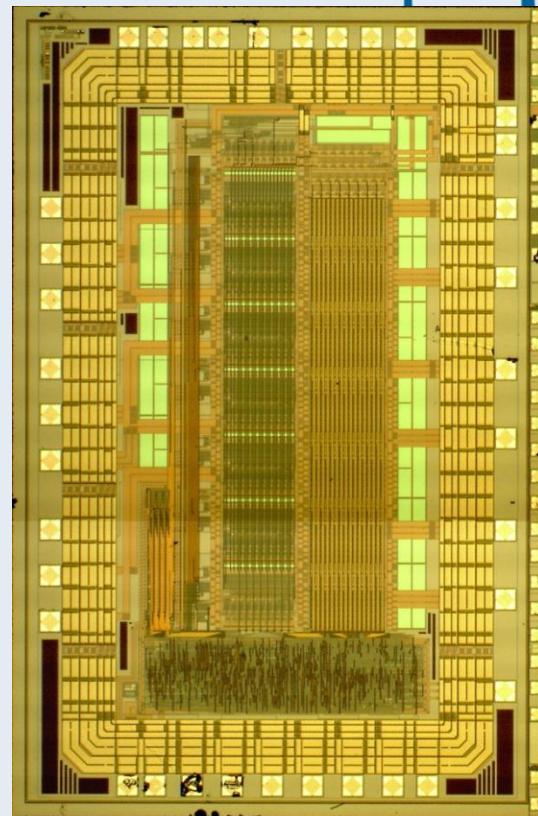
# TDC principle



# 7-channel fully integrated CMOS TDC

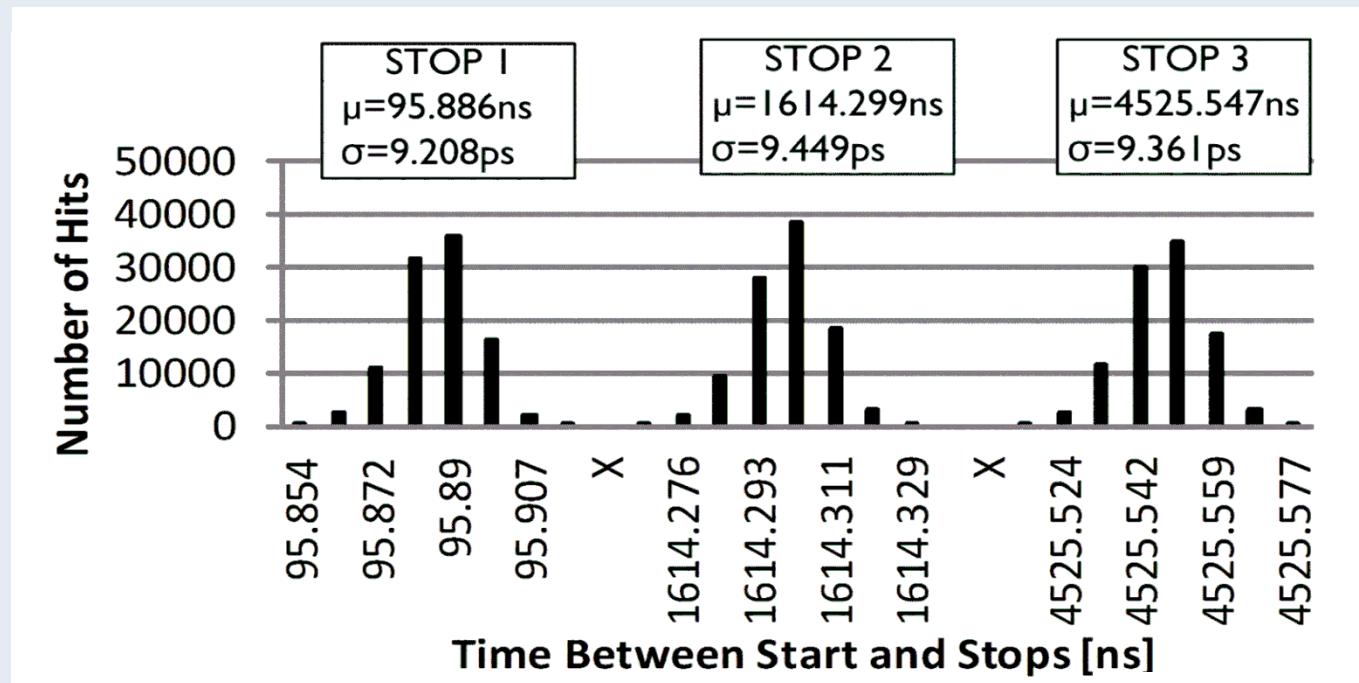


0.35 $\mu$ m CMOS  
chip size 2.4mm  $\times$  3.7mm

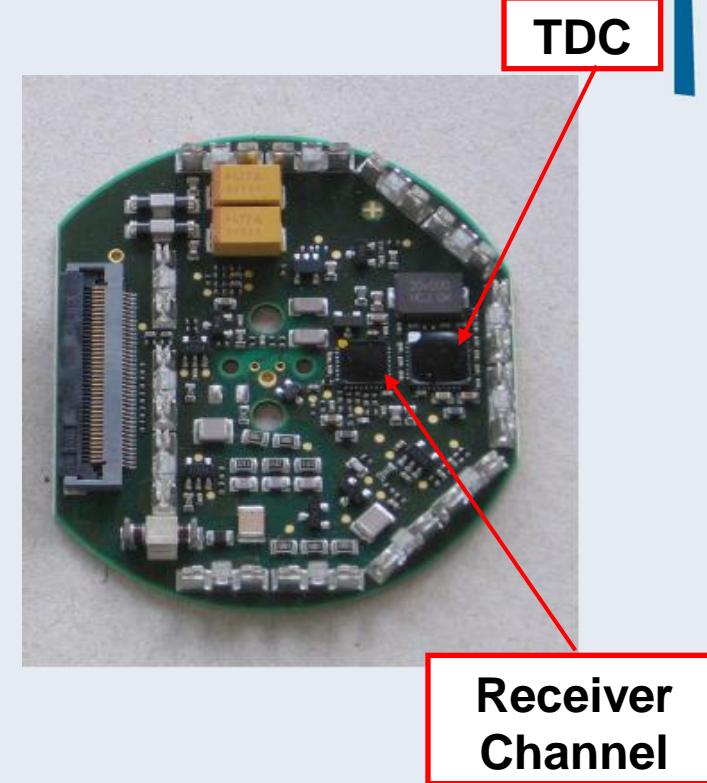
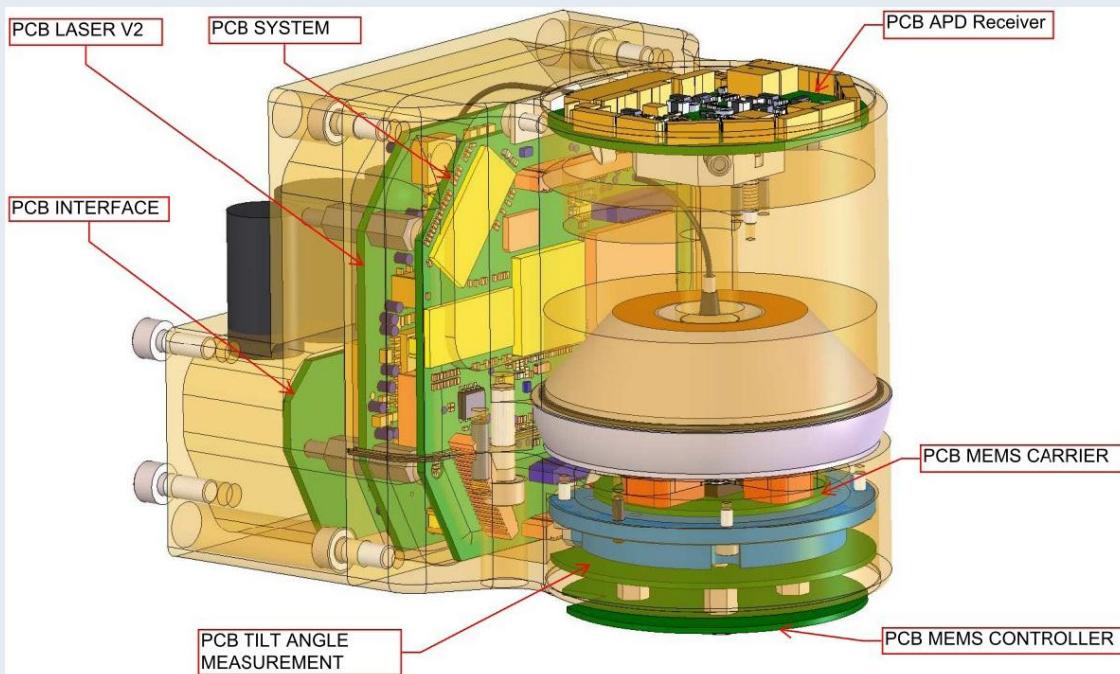


# Performance

- single shot precision 10ps, range +/-74us,  
drift <0.5ps/°C



# Minifaros laser scanner



**Receiver -TDC chip set →**

**generic pulsed TOF laser radar micromodule  
for a variety of emerging applications**

**Thank you for your attention!**

